Gun for extrusion
EXT85
EXT86
High flow version
Larius S.r.l, founded in 1969, has been designing and manufacturing coating equipment, transfer and extrusion pumps.

Larius S.r.l is a company with a great industrial tradition and an innovative technological culture. Domestic production, based on innovation and research, is flexible to changes in the industry in order to achieve to the primary objective of creating value.

Larius S.r.l is the only Italian company leader in the international market. The brand, distributed worldwide through an extensive network of distributors and dealers, is a guarantee of total product quality in industry, plastics, construction, wood and horizontal road lining.
WE ADVISE THE USE OF THIS EQUIPMENT ONLY BY PROFESSIONAL OPERATORS.
ONLY USE THIS MACHINE FOR USAGE SPECIFICALLY MENTIONED IN THIS MANUAL.

Thank you for choosing a LARIUS S.R.L. product.
As well as the product purchased, you will receive a range of support service
enabling you to achieve the results desired, quickly and professionally.

The manufacturer reserves the right to change the specifications and data
in this manual at any time without notice.
## WARNINGS

The table below provides the meaning of the symbols used in this manual in relation to using, earthing, operating, maintaining, and repairing of this equipment.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Warning" /></td>
<td>Read this operator's manual carefully before using the equipment. An improper use of this machine can cause injuries to people or things. Do not use this machine when under the influence of drugs or alcohol. Do not modify the equipment under any circumstances. Use products and solvents that are compatible with the various parts of the equipment, and read the manufacturer's warnings carefully. See the Technical Details for the equipment given in the Manual. Check the equipment for worn parts once a day. If any worn parts are found, replace them using ONLY original spare parts. Keep children and animals away from work area. Comply with all safety standards.</td>
</tr>
<tr>
<td><img src="image" alt="Warning" /></td>
<td>It indicates an accident risk or serious damage to equipment if this warning is not followed. Report any risk of chemical reaction or explosion if this warning has not been given. There is a risk of injury or serious lesion related to contact with the jet from the spray gun. If this should occur, IMMEDIATELY contact a doctor, indicating the type of product injected. Do not spray before the guard has been placed over the nozzle and the trigger on the spray gun. Do not put your fingers in the spray gun nozzle. Once work has been completed, before carrying out any maintenance, complete the decompression procedure explained in this manual.</td>
</tr>
<tr>
<td><img src="image" alt="Warning" /></td>
<td>Report any danger of electric shock if the warning and presence of live electrical parts has not been indicated. Store in a dry place and do not expose to the rain. Check that the cables are in good condition. Switch off the equipment and discharge any electricity before cleaning or maintaining the equipment.</td>
</tr>
<tr>
<td><img src="image" alt="Warning" /></td>
<td>FIRE AND EXPLOSION HAZARD Flammable fumes, such as solvent and paint fumes can ignite or explode. To prevent risk of fire or explosion: - Use the equipment only in well ventilated area. - Eliminate all ignition sources; such as pilot lights, cigarettes, portable flashlights, synthetic clothes (potential static ARC), etc. - Connect ground equipment and conductive objects in the workspace. - Only use conductive airless hoses and grounded. - Never use trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluid containing such solvents in pressurized aluminum equipment. Such use can cause a dangerous chemical reaction with the possibility of explosion. If you detect shock or electrocution you must stop immediately the operation you are performing with the equipment. Keep a fire extinguisher in the immediate vicinity of the work area.</td>
</tr>
</tbody>
</table>
### FLUID INJECTION HAZARD

The fluid that comes out of the gun or loss may cause injections into the body.

To prevent risk of fire or of injection:
- Do not put your hand or fingers on the nozzle of the gun. Do not attempt to stop leaks with your hands, body or more.
- Do not point the gun at yourself or anyone else.
- Do not spray without the appropriate tip guard.
- Perform pressure relief system at the end of the spraying and before any maintenance.
- Do not use components whose working pressure is less than the maximum system pressure.
- Do not let children use the appliance.

If the fluid penetrates into the skin, apparently the wound may look a simple “cut”, but in reality it can be a very serious damage. Give appropriate medical treatment to the injured.

| Indicates important information and tips for the disposal or recycling of a product while respecting the environment. |

| It is obligatory to wear suitable clothing as gloves, goggles and face shield. |
| Wear clothing that complies with the safety standards in force in the country in which the equipment is used. |
| Do not wear bracelets, earrings, rings, chains, or anything else that may hinder the operator’s work. |
| Do not wear clothing with wide sleeves, scarves, ties, or any other piece of clothing that could get tangled up in moving parts of the equipment during the work, inspection, or maintenance cycles. |

| Signals a grounding cable clamp. |
| Use ONLY three-wire extension cords and grounded electrical outlets. |
| Before starting work, make sure that the electrical installation is earthed and complies with safety standards. |
TECHNICAL DATA

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
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</thead>
<tbody>
<tr>
<td><strong>Maximum pressure work</strong></td>
<td>280 bar (4060 PSI)</td>
</tr>
<tr>
<td><strong>Inlet port size</strong></td>
<td>1/4 &quot; GAS - 3/8 &quot; GAS - M16X1,5</td>
</tr>
<tr>
<td><strong>Overall (mm)</strong></td>
<td>170x195x45</td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td>450 g.</td>
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</tbody>
</table>

- WETTED PARTS Stainless steel; Aluminium.

VERSIONS AVAILABLE

<table>
<thead>
<tr>
<th>COD.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>17500</td>
<td>Gun EXT 85 Manual rotary connection M16 x1,5 mm</td>
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<tr>
<td>17500/1</td>
<td>Gun EXT 85 Manual rotary connection 1/4&quot;</td>
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<tr>
<td>17500/2</td>
<td>Gun EXT 85 Manual rotary connection 3/8&quot;</td>
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<tr>
<td>17600</td>
<td>Gun EXT 86 Manual rotary connection M16 x1,5 mm</td>
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<tr>
<td>17600/1</td>
<td>Gun EXT 86 Manual rotary connection 1/4&quot;</td>
</tr>
<tr>
<td>17600/2</td>
<td>Gun EXT 86 Manual rotary connection 3/8&quot;</td>
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C EQUIPMENT DESCRIPTION

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<thead>
<tr>
<th>POS.</th>
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<tbody>
<tr>
<td>1</td>
<td>Nozzle</td>
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<tr>
<td>2</td>
<td>Sleeve seal</td>
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<tr>
<td>3</td>
<td>Trigger lock lever</td>
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<td>4</td>
<td>Gun body</td>
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<table>
<thead>
<tr>
<th>POS.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>5</td>
<td>Plug</td>
</tr>
<tr>
<td>6</td>
<td>Nipples</td>
</tr>
<tr>
<td>7</td>
<td>Trigger</td>
</tr>
</tbody>
</table>
**D TRANSPORT AND UNPACKING**

- The manufacturer will not be responsible for the unloading operations and transport to the workplace of the machine.
- Check the packing is undamaged on receipt of the equipment. Unpack the machine and verify if there has been any damage due to transportation. In case of damage, call immediately LARIUS and the Shipping Agent. All the notices about possible damage or anomalies must arrive timely within 8 days at least from the date of receipt of the plant through Registered Letter to the Shipping Agent and to LARIUS.

**SAFETY RULES**

- The employer shall train its employees about all those risks stemming from accidents, about the use of safety devices for their own safety and about the general rules for accident prevention in compliance with international regulations and with the laws of the country where the plant is used.
- The behaviour of the employees shall strictly comply with the accident prevention and also environmental regulations in force in the country where the plant is installed and used.

- Read carefully and entirely the following instructions before using the product. Please save these instructions in a safe place. The unauthorised tampering/replacement of one or more parts composing the machine, the use of accessories, tools, expendable materials other than those recommended by the manufacturer can be a danger of accident. The manufacturer will be relieved from tort and criminal liability.
The high speed of travel of the product in the hose can create static electricity through discharges and sparks. It is suggested to earth the equipment. The pump is earthed through the earth cable of the supply. The gun is earthed through the high pressure flexible hose. All the conductors near the work area must be earthed.

- NEVER SPRAY OVER FLAMMABLE PRODUCTS OR SOLVENTS IN CLOSED PLACES.
- NEVER USE THE TOOLING IN PRESENCE OF POTENTIALLY EXPLOSIVE GAS.

Always check the product is compatible with the materials composing the equipment pump, spray gun, flexible hose and accessories) with which it can come into contact. Never use paints or solvents containing halogen hydrocarbons (as the methylene chloride). If these products come into contact with aluminium parts can provoke dangerous chemical reactions with risk of corrosion and explosion.

IF THE PRODUCT TO BE USED IS TOXIC, AVOID INHALATION AND CONTACT BY USING PROTECTION GLOVES, GOGGLES AND PROPER FACE SHIELDS.

TAKE PROPER SAFETY MEASURES FOR THE PROTECTION OF HEARING IN CASE OF WORK NEAR THE PLANT.

- WHENEVER YOU STOP DISPENSING, EVEN FOR A MOMENT, ALWAYS SET THE GUN TRIGGER LOCK. FULLY RELEASE THE TRIGGER AND ROTATE THE TRIGGER LOCK FORWARD.
- USE EXTREME CAUTION WHEN CLEANING OR CHANGING THE FLUID NOZZLE. IF THE NOZZLE CLOGS WHILE DISPENSING, FULLY RELEASE THE TRIGGER IMMEDIATELY. ALWAYS FOLLOW THE PRESSURE RELIEF PROCEDURE, BELOW, BEFORE WIPING OFF BUILD-UP AROUND THE NOZZLE OR REMOVING THE NOZZLE TO CLEAN IT.
- DO NOT POINT THE GUN UPWARDS DURING CLEANING OPERATIONS.

- DO NOT RUB THE SPRAYGUN WITH CLOTHS SOAKED IN SOLVENT.
- DO NOT IMMERSE THE SPRAYGUN IN SOLVENT.
- DO NOT USE METAL TOOLS TO CLEAN THE NOZZLES, SINCE THEY MAY BE SCRATCHED AND CAUSE UNEVEN SPRAYING.
- DO NOT RUB THE SPRAYGUN WITH CLOTHS SOAKED IN SOLVENT.
**FLUID INJECTION HAZARD**

Fluid dispensed under high pressure could be injected through your skin and into your body. This could cause extremely serious injury, including the need for amputation. Also, fluid injected or splashed into the eyes or on the skin can cause serious damage.

**Never put hand or fingers over the nozzle. Never wipe of build-up around the fluid nozzle until pressure is fully relieved and the gun trigger lock is engaged. Never try to stop or deflect leaks with your hand or body.**

Always follow the Pressure Relief Procedure, at right, before cleaning or removing the fluid nozzle or servicing any system equipment.

**MEDICAL ALERT – FLUID INJECTION WOUNDS**

If any fluid appears to penetrate your skin, get EMERGENCY MEDICAL CARE AT ONCE. DO NOT TREAT AS A SIMPLE CUT. Tell the doctor exactly what fluid was injected.

Injection into the skin is a traumatic injury. It is important to treat the injury surgically as soon as possible. Do not delay treatment to research toxicity. Toxicity is a concern with some exotic materials injected directly into the bloodstream. Consultation with a plastic surgeon may be advisable.

**PRESSURE RELIEF PROCEDURE**

To reduce the risk of serious injury, injection, splashing in the eyes or on skin, always follow this procedure whenever the dispensing equipment is shut off, when checking or servicing any part of system, when installing, cleaning or changing nozzles and whenever you stop dispensing.

- Fully release the gun trigger and set the gun trigger lock by rotating the trigger lock forward.
- Shut off the supply pump.
- Hold a metal part of the gun firmly to the side of a grounded metal waste container. Disengage the trigger lock by rotating the trigger lock backward. Trigger the gun to relieve fluid pressure.
- Fully release the gun trigger and set the gun trigger lock by rotating the trigger lock forward.
- Open the pump drain valve to help relieve fluid pressure in the pump, hose, and gun. Triggering the gun to relieve pressure may not be sufficient. Have a container ready to catch the drainage.
- Leave the drain valve open until you are ready to dispense again.

If you suspect that the nozzle or hose is clogged or that pressure has not been fully relieved, after following the steps above, very slowly loosen the hose end coupling and relieve pressure gradually; then loosen completely. Now clear the nozzle or hose obstruction.

**EQUIPMENT MISUSE HAZARD**

Any misuse of the dispensing equipment or accessories, such as overpressurizing, modifying parts, using incompatible chemicals and fluids, or using worn or damaged parts, can cause them to rupture and result in serious injury, including fluid injection and splashing fluid in the eyes or on the skin, or in fire, explosion or property damage.

The maximum working pressure of the gun is 280 bar. Do not exceed the maximum Working pressure.

Be sure that all dispensing equipment and accessories are properly rated to withstand the pressures developed by your system. Never exceed the maximum working pressure of your gun model.

Be sure all fluids and solvents used are chemically compatible with the “WETTED PARTS” shown in the TECHNICAL DATA. Always read the fluid and solvent manufacturer’s literature before using any fluid or solvents in your system.
Hose Safety

High pressure fluid in the hoses can be very dangerous. If the hose develops a leak, split or rupture due to any kind of wear, damage or misuse, the high pressure fluid emitted from it cause a fluid injection injury or other serious injury or property damage.

- Tighten all fluid connections securely before each use. High pressure fluid can dislodge a loose coupling or allow high pressure fluid to be emitted from the coupling;
- Never use a damaged hose. If any of these conditions exist, replace the hose immediately.

Before each use, check the entire hose for cuts, leaks, abrasion, bulging cover, or damage or movement of the hose couplings.

- Do not try to recouple high pressure hose or mend it with tape or any other device.
- Handle and route hoses carefully.

Do not pull on hoses to move equipment. Do not use fluids or solvents which are not compatible with the inner tube and cover of the hose.
Do not expose hose to extreme temperatures; check with your hose supplier to determine temperature tolerance.

Proper hose grounding continuity is essential to maintaining a grounded dispensing system. Check the electrical resistance of your fluid hoses at least once a week. If your hose does not have a tag on it which specifies the maximum electrical resistance, contact the hose supplier or manufacturer for the maximum resistance limits. Use a resistance meter in the appropriate range for your hose to check the resistance. If the resistance exceeds the recommended limits, replace it immediately. An ungrounded or poorly grounded fluid hose can make your system hazardous.

Fire or Explosion Hazard

Static electricity is created by the flow of fluid through the pump and hose. If every part of the equipment is not properly grounded, sparking may occur, and the system may become hazardous. Sparks may also occur when plugging in or unplugging a power supply cord. Sparks can ignite fumes from solvents and the fluid being dispensed, dust particles and other flammable substances, whether you are pumping indoors or outdoors, and cause a fire or explosion, serious injury, and property damage.

Do not plug in or unplug any power supply cords in the dispensing area when there is any chance of igniting fumes still in the air. If you experience any static sparking or feel even a slight shock while using this equipment, STOP DISPENSING IMMEDIATELY. Check for proper grounding of the entire system. Do not use the system again until the cause of the problem is identified and corrected.

Grounding

To reduce the risk of static sparking, ground the pump and all other equipment used or located in the dispensing area. Check your local electrical code for detailed grounding instructions for your area and type of equipment and be sure to ground all of the following equipment.

- Pump: ground the pump by connecting a grounding wire from the pump’s grounding lug to a true earth ground.
- Air compressor or hydraulic power supply: ground according to local code and manufacturer’s recommendations.
- Fluid hoses: use only grounded hoses with a maximum of 150 mt. Combined hose length to ensure grounding continuity. Refer to hose grounding continuity, above.
- Flo-gun: obtain grounding through connection a properly grounded fluid hose and pump.
- Fluid supply container: according to local code.
- All solvent pails used when flushing: according to local code. Use only metal pails. Do not place the pail on a non-conductive surface, such as paper or cardboard, which interrupts the grounding continuity.
To maintain grounding continuity when flushing or relieving pressure always hold a metal part of the gun firmly to the side of a grounded metal pail, then trigger the gun.

**TRIGGER LOCK**

**TRIGGER LOCK ENGAGED**

To engage the trigger lock, release the trigger and rotate the trigger lock (N1) forward.

**TRIGGER LOCK DISENGAGED**

To disengage the trigger lock (N1), rotate the trigger lock backward.

**MOVING PART HAZARD**

Moving parts can pinch or amputate your fingers or other body parts. Keep clear of moving parts when starting or operating your system.

Before checking or servicing the gun, pump, or any other system component follow the PRESSURE RELIEF PROCEDURE to avoid accidental starting of the pump.

**OPERATION**

Fluid flow rate is controlled at the pump.

Adjust the pump pressure to obtain the desired flow rate; use lowest pressure necessary.

The pressure adjustment will depend on hose length, the viscosity of the fluid, and the nozzle size.

To dispense fluid with the gun, start the supply pump disengage the trigger lock, and squeeze the trigger in all the way.

Fluid flow beings with the slightest pressure and stops when trigger is released.

To reduce the risk of serious injury, including fluid injection or splashing in the eyes or on skin, always follow the PRESSURE RELIEF PROCEDURE whenever the dispensing equipment is shut off, when checking or servicing any part of system, when installing or changing nozzles and whenever you stop dispensing.

Always engage the trigger lock when the flo-gun is not in use to prevent accidental triggering of the gun.
ROUTINE MAINTENANCE

ADJUSTING THE VALVE

• Always follow the Pressure Relief Procedure, and disconnect the gun from the hose.

• Insert (O1) allen wrench through the hole in the adjustment screw (O2). Turn the wrench clockwise to reduce the valve opening turn the wrench anticlockwise to increase the valve opening.

• Close the locking ring (O3) at the end of the adjustment.

To reduce the risk of serious injury, including fluid injection or splashing the eyes or on the skin:

• Always follow the PRESSURE RELIEF PROCEDURE before checking, adjusting, cleaning or repairing the gun or any part of the system.

• After adjusting or servicing the gun, if fluid does flow, the gun is not assembled properly or the trigger lock is damaged. Reassemble the gun or return it to your nearest distributor. Do not use the gun until the problem is corrected.

• When removing the gun from the hose, be sure to hold the inlet fitting securely to avoid loosening from the gun body.
INSPECTING THE VALVE FOR OBSTRUCTIONS OR DAMAGE:

If fluid continues to flow after the trigger is released, the gun valve may be obstructed or need adjustment. The valve stem (8) or valve seat (5) may be worn or damaged. Adjust or replace parts as instructed below. To reduce the risk of serious injury, do not use the gun until the problem is corrected.

- Follow the PRESSURE RELIEF PROCEDURE and disconnect the gun from the hose.
- Disassemble the gun as instructed, then clean and inspect the parts.
- Replace any worn or damaged parts and reassemble the gun as instructed. Adjust the free travel of the trigger as instructed in ADJUSTING THE VALVE, above.

VALVE NEEDLE AND SEAL SERVICE

If fluid leaks the v-block seal or valve stem (8) To replace the seal or valve stem, follow the procedure below:

- Be sure to read the WARNING. Follow the Pressure Relief Procedure and disconnect the gun from the hose.
- Unscrew the rear plug (14) and remove the spring (13).
- Unscrew the coupling sleeve (5) clean it, and if necessary, replace it.
- Remove the needle (8) unscrewing it from the plaque (11), clean it and, if necessary, replace it.
- Remove the gasket pressing screw (19) and the gasket (18). Replace the gasket (17).
- Fit the gasket pressing screw (19).
- Insert the needle (8) through the gasket (17) screwing it into the plaque (11).
- Screw the coupling sleeve (5) with the dedicated washer (6) into the gun body (10).

ASSEMBLING AND DISASSEMBLING THE GUN

- Be sure to read the WARNING. Follow the Pressure Relief Procedure and disconnect the gun from the hose.
- Unscrew the rear plug (14) and remove the spring (13).
- Unscrew the coupling sleeve (5) clean it, and if necessary, replace it.
- Remove the needle (8) unscrewing it from the plaque (11), clean it and, if necessary, replace it.
- Remove the gasket pressing screw (19) and the gasket (18). Replace the gasket (17).
- Remove the trigger screw (22), the trigger pin (24) and the trigger (23).
- Remove the two operating pins (9)
- Remove the nipple, connecting the gun to the hose (21).

If the material will leak from the valve while operating the gun:

- Proceed with the pressure release
- Disassemble the coupling sleeve (5) and turn the needle (8) anticlockwise. In this way the spring (13) compression will be.

The needle (8) and the coupling sleeve (5) must be accurately fitted: during the last turn of the screwing coupling sleeve (5) must compress the needle (8) to provide the proper seal.
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WARNING: Always indicate code and quantity for each part required.
<table>
<thead>
<tr>
<th>Pos.</th>
<th>Code</th>
<th>Description</th>
<th>Q.tà</th>
<th>Pos.</th>
<th>Code</th>
<th>Description</th>
<th>Q.tà</th>
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<tbody>
<tr>
<td>1</td>
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<td>Lockring</td>
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<td>17540</td>
<td>Plug</td>
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<td>17531</td>
<td>Ø 1,5 Nozzle</td>
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<td>Sealing gasket</td>
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<td>Gasket spacer</td>
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<td>17502</td>
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<td>23346</td>
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<td>11010</td>
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**GUN CODE**

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<th>Code</th>
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<tr>
<td>17500</td>
<td>Gun for extrusion M16x1,6</td>
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<tr>
<td>17500/1</td>
<td>Connection gun for extrusion Gj 1/4&quot;</td>
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<tr>
<td>17500/2</td>
<td>Gun for extrusion Gj 3/8&quot;</td>
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</tbody>
</table>
VERSİON GUN

AIRLESS AUTOMATIC GUN MIST-LESS L400
for nozzle Mist-less
Code 21800

MANUAL GUN MIST-LESS L400
basic understanding Mist-Clean 2 for nozzle super
Fast Clean o Top spraying Clean
Code 21801

GUN AIRLESS AT250
basic understandingSuper
fast Clean
Code 11200

www.larius.eu
GUN AIRLESS L91X
basic understanding Super fast Clean
Code 11130

GUN AIRLESS AT300
basic understanding Super fast Clean
Code 11000

AUTOMATIC GUN
AIRLESS LA95
high pressure
Code 11700
AUTOMATIC GUN
MA98L
low pressure
Code 11300

AUTOMATIC GUN RAC2
low pressure
Code 14100

GUN AIRLESS PLA
cm 130
basic understandingSuper
Fast Clean
Code K11421
White page intentionally
MANUFACTURER:

DIRECT LINE

SERVICE TECHNIQUE

Tel. (39) 0341.621256

23801 CALOLZIOCORTE - LECCO - ITALY - Via Antonio Stoppani, 21
TEL. (+39) 0341/62.11.52 - Fax (+39) 0341/62.12.43
E-mail: larius@larius.com - Internet http://www.larius.eu